

DETAIL A
NOT TO SCALE
TRIMMED KIT ONLY

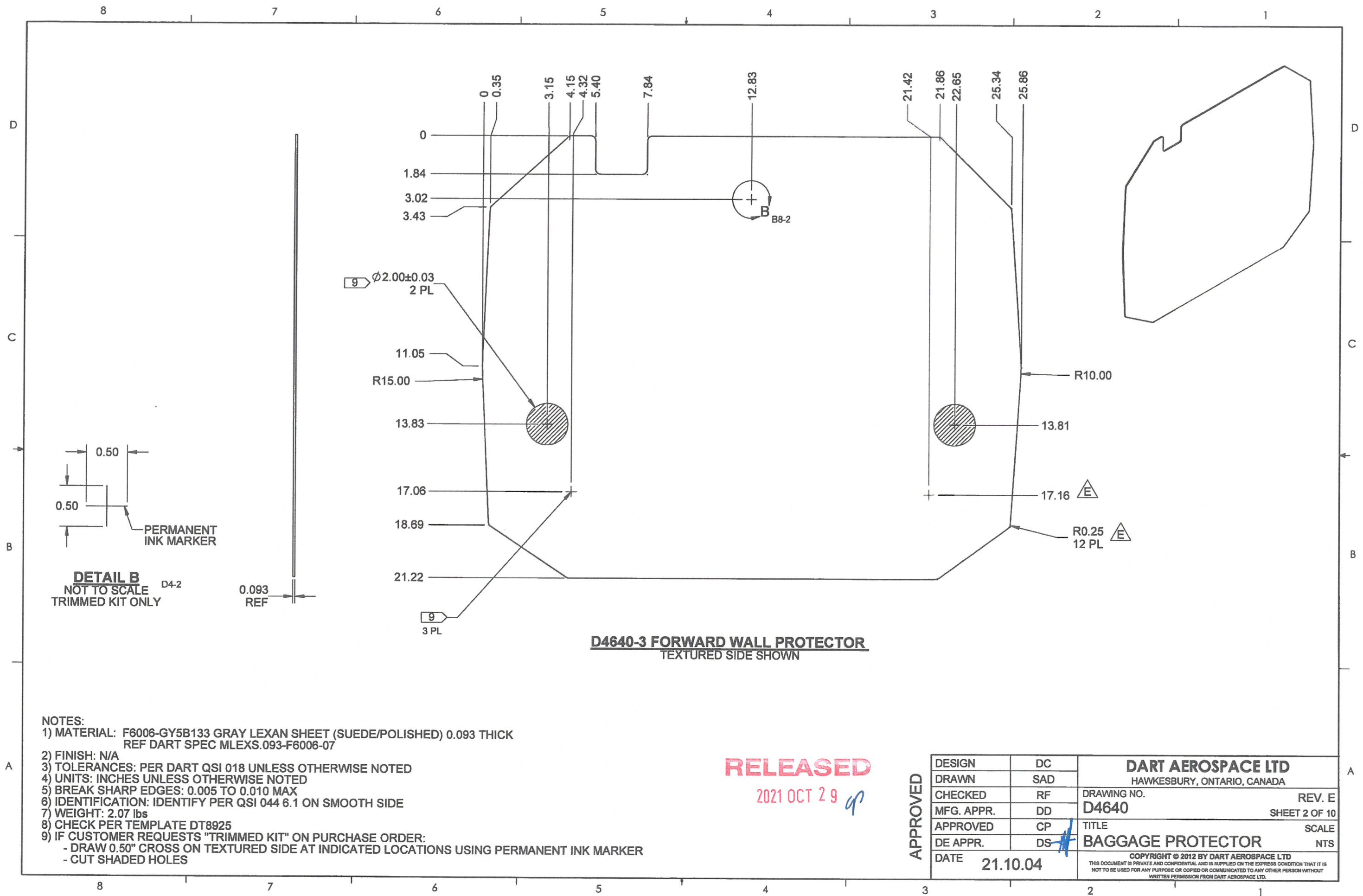
D4640-1 RH FORWARD WALL PROTECTOR
TEXTURED SIDE SHOWN

- NOTES:**
- 1) MATERIAL: F6006-GY5B133 GRAY LEXAN SHEET (SUEDE/POLISHED) 0.093 THICK
REF DART SPEC MLEXS.093-F6006-07
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1 ON SMOOTH SIDE
 - 7) WEIGHT: 2.01 lbs (TRIMMED WEIGHT = 0.47 lbs)
 - 8) CHECK PER TEMPLATE DT8924
 - 9) IF CUSTOMER REQUESTS "TRIMMED KIT" ON PURCHASE ORDER:
 - DRAW 0.50" CROSS ON TEXTURED SIDE AT INDICATED LOCATIONS USING PERMANENT INK MARKER
 - TRIM AND REMOVE SHADED AREA

RELEASED
2021 OCT 29
ECR 357

E	ADD D4640-17; -3/-13: ALL DIMS NOW TWO DEC PLACES	SAD	21.10.04
D	ADD MISSING 14.15 DIM TO D4640-9	CP	12.12.18
C	REMOVED HOLES AND REPLACED WITH REF MARKS, -3/-7: HOLE/MARK LOCATIONS REV'D PER CUSTOMER REQUEST	CP	12.11.22
B	CHANGE MATERIAL FROM F6006-701 BLACK LEXAN TO F6006-GY5B133 GRAY LEXAN AND ADD HOLES. ADD -1 TRIMMED. -15 CENTERLINE SHIFTED. DIMENSIONS CHANGED, PART UNCHANGED.	DC	12.07.19
A	NEW ISSUE	DC	12.04.20
REV.	DESCRIPTION	BY	DATE
DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	RF	DRAWING NO.	REV. E
MFG. APPR.	DD	D4640	SHEET 1 OF 10
APPROVED	CP	TITLE	SCALE
DE APPR.	DS	BAGGAGE PROTECTOR	NTS
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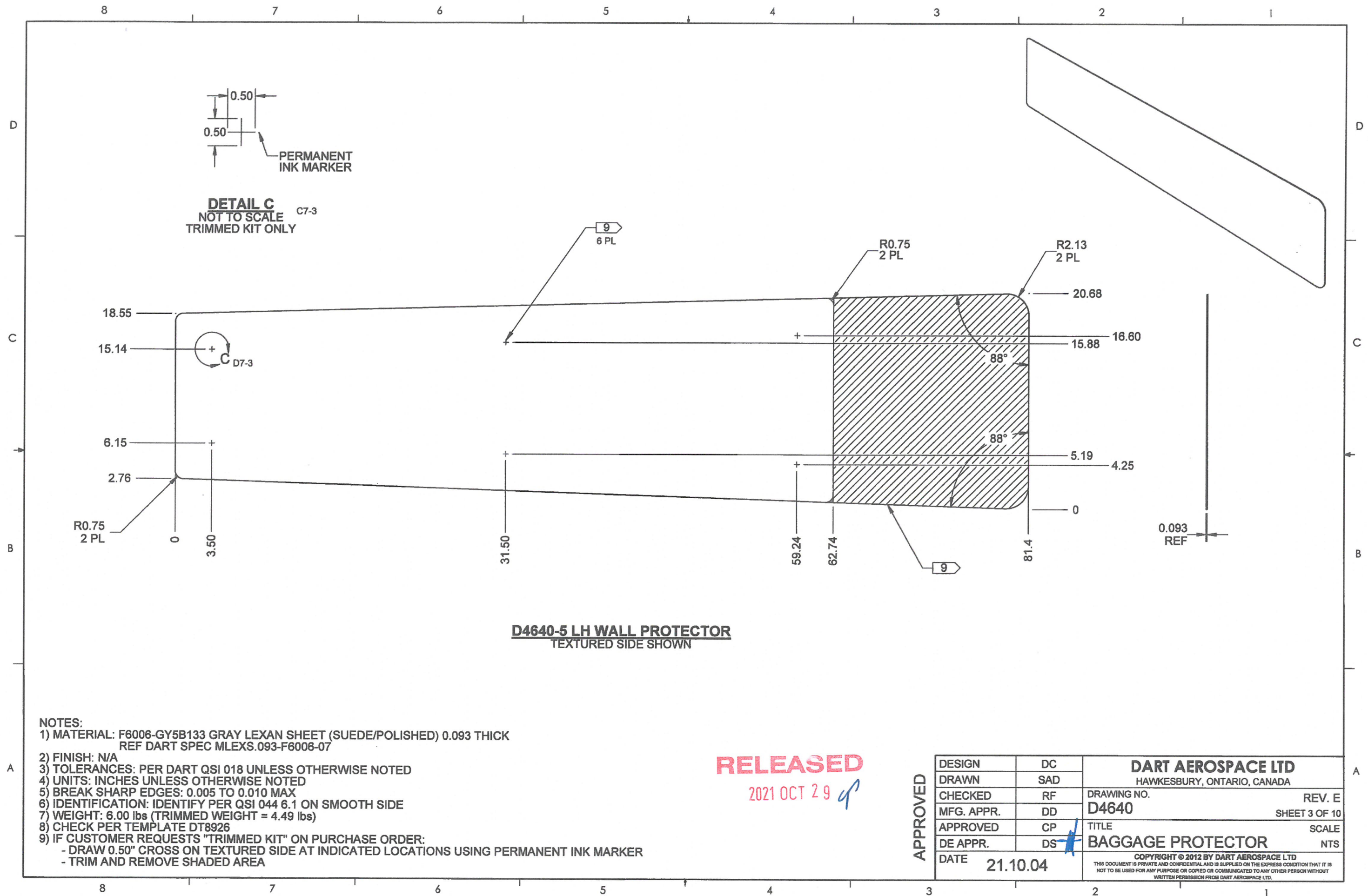


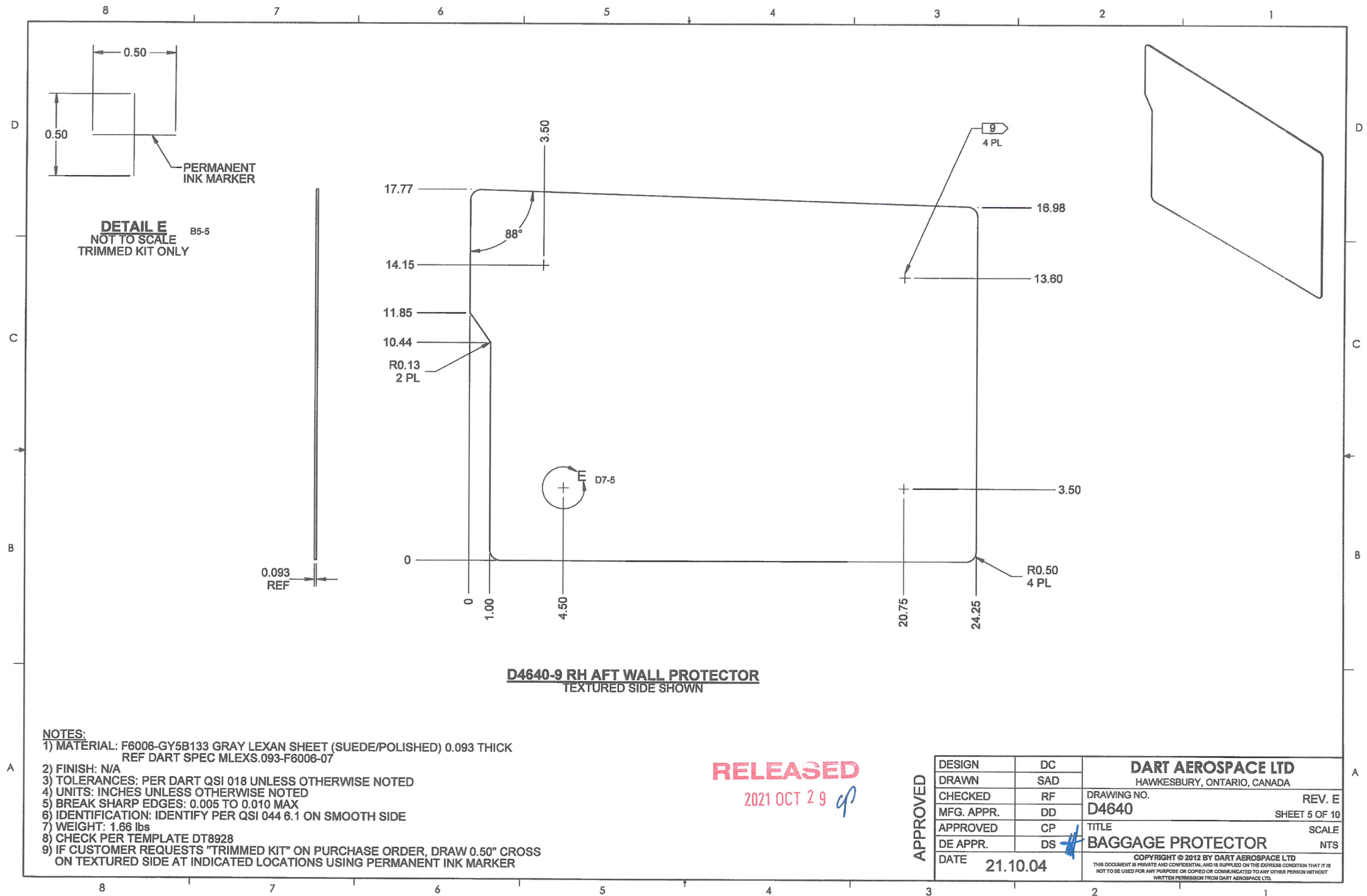
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 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1 ON SMOOTH SIDE
 - 7) WEIGHT: 2.07 lbs
 - 8) CHECK PER TEMPLATE DT8925
 - 9) IF CUSTOMER REQUESTS "TRIMMED KIT" ON PURCHASE ORDER:
 - DRAW 0.50" CROSS ON TEXTURED SIDE AT INDICATED LOCATIONS USING PERMANENT INK MARKER
 - CUT SHADED HOLES

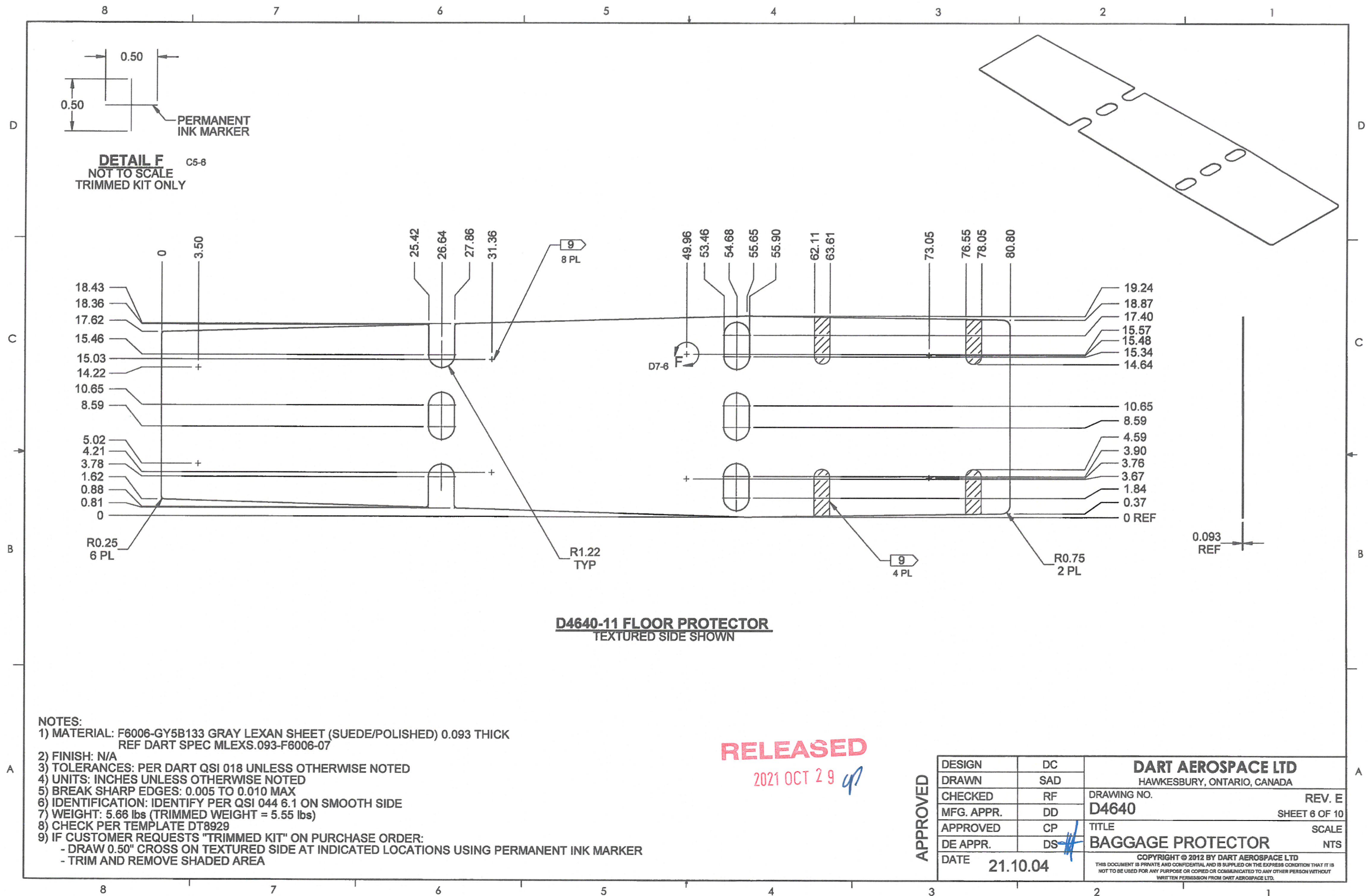
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2021 OCT 29

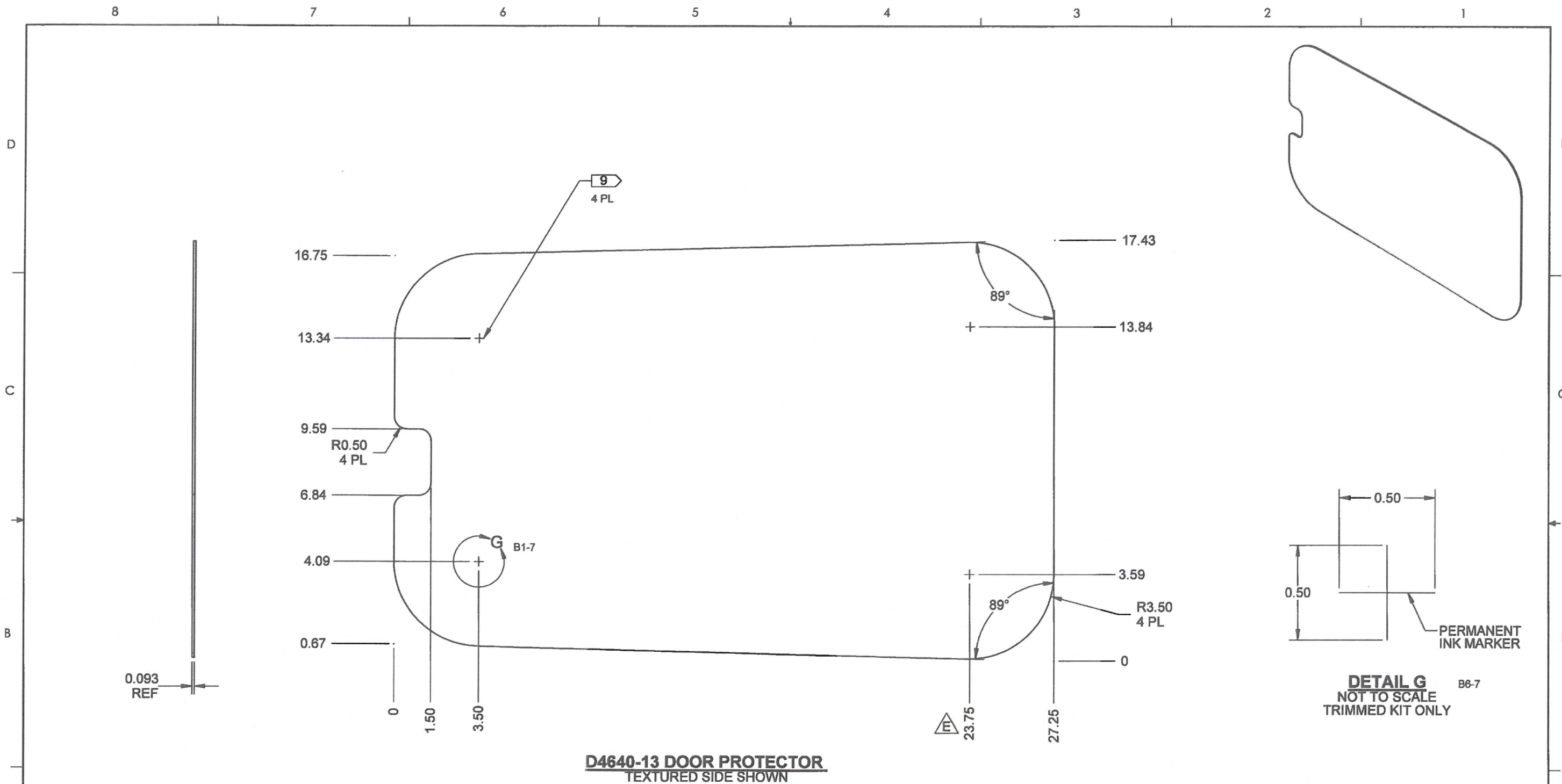
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DRAWN	SAD		
CHECKED	RF	DRAWING NO.	REV. E
MFG. APPR.	DD	D4640	SHEET 2 OF 10
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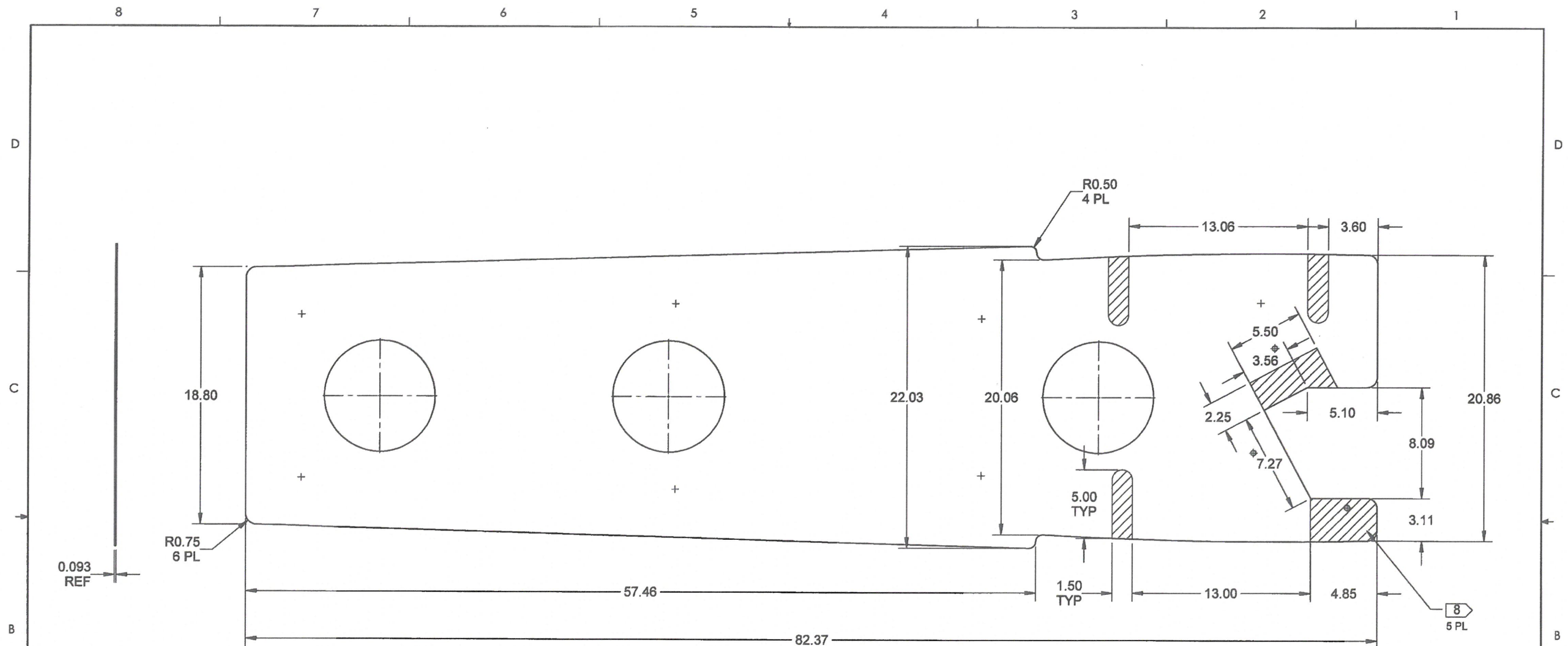


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 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1 ON SMOOTH SIDE
 - 7) WEIGHT: 1.79 lbs
 - 8) CHECK PER TEMPLATE DT8930
 - 9) IF CUSTOMER REQUESTS "TRIMMED KIT" ON PURCHASE ORDER, DRAW 0.50" CROSS
ON TEXTURED SIDE AT INDICATED LOCATIONS USING PERMANENT INK MARKER

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MFG. APPR.	DD	D4640	SHEET 7 OF 10
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D4640-15 CEILING PROTECTOR
TEXTURED SIDE SHOWN

NOTES:

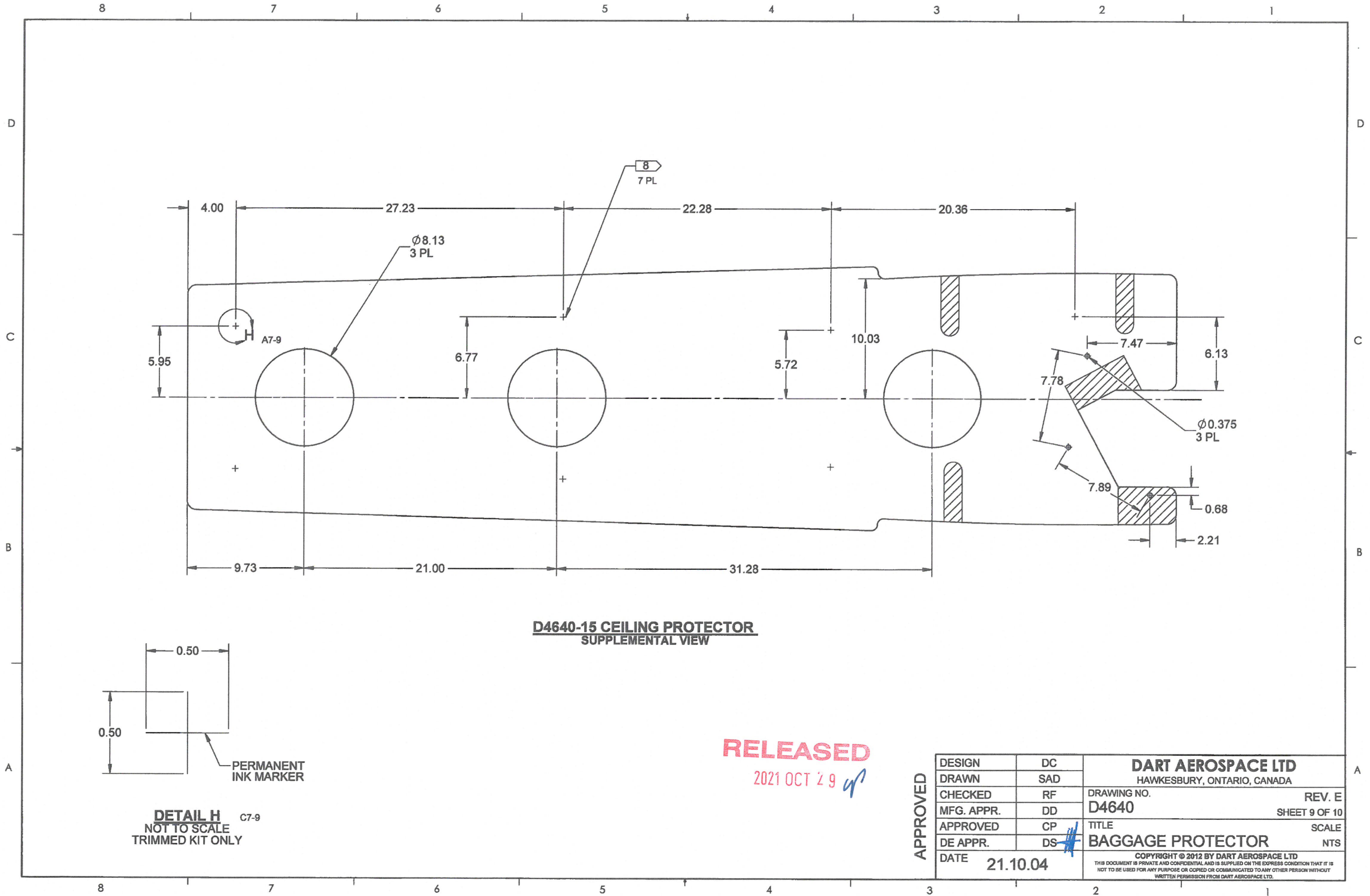
- 1) MATERIAL: F6006-GY5B133 GRAY LEXAN SHEET (SUEDE/POLISHED) 0.093 THICK
REF DART SPEC MLEXS.093-F6006-07
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1 ON SMOOTH SIDE
- 7) WEIGHT: 5.99 lbs (TRIMMED WEIGHT = 5.78 lbs)
- 8) IF CUSTOMER REQUESTS "TRIMMED KIT" ON PURCHASE ORDER:
 - DRAW 0.50" CROSS ON TEXTURED SIDE AT INDICATED LOCATIONS USING PERMANENT INK MARKER
 - TRIM AND REMOVE SHADED AREAS

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MFG. APPR.	DD	D4640	SHEET 8 OF 10
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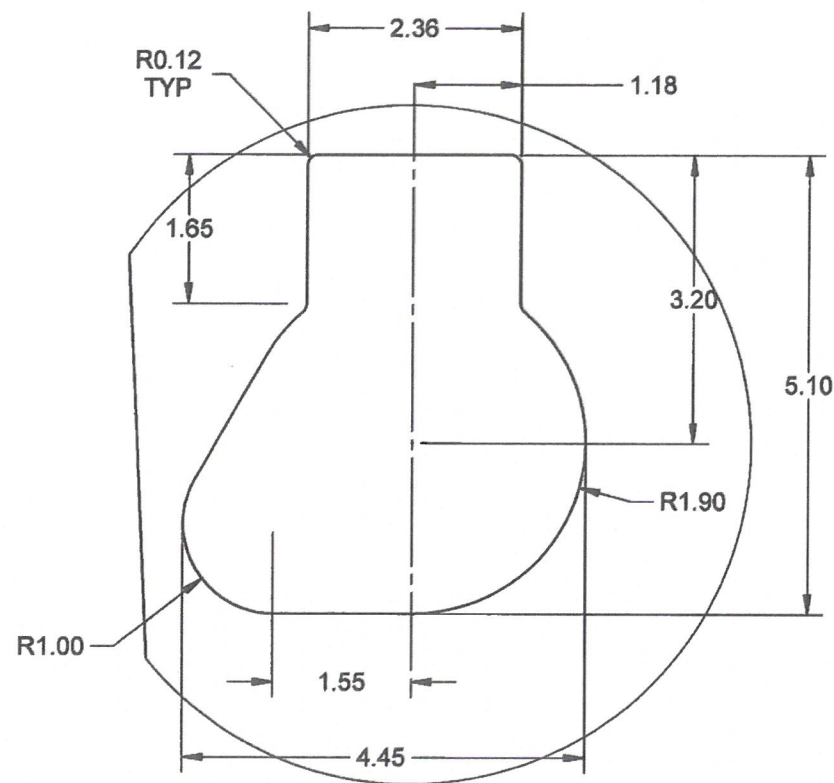
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D

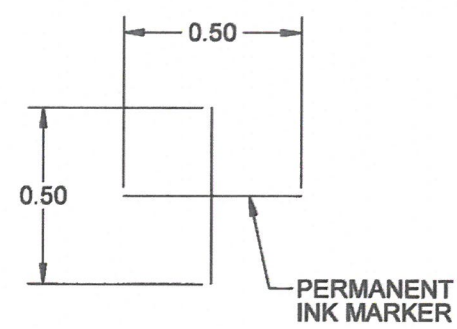
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B

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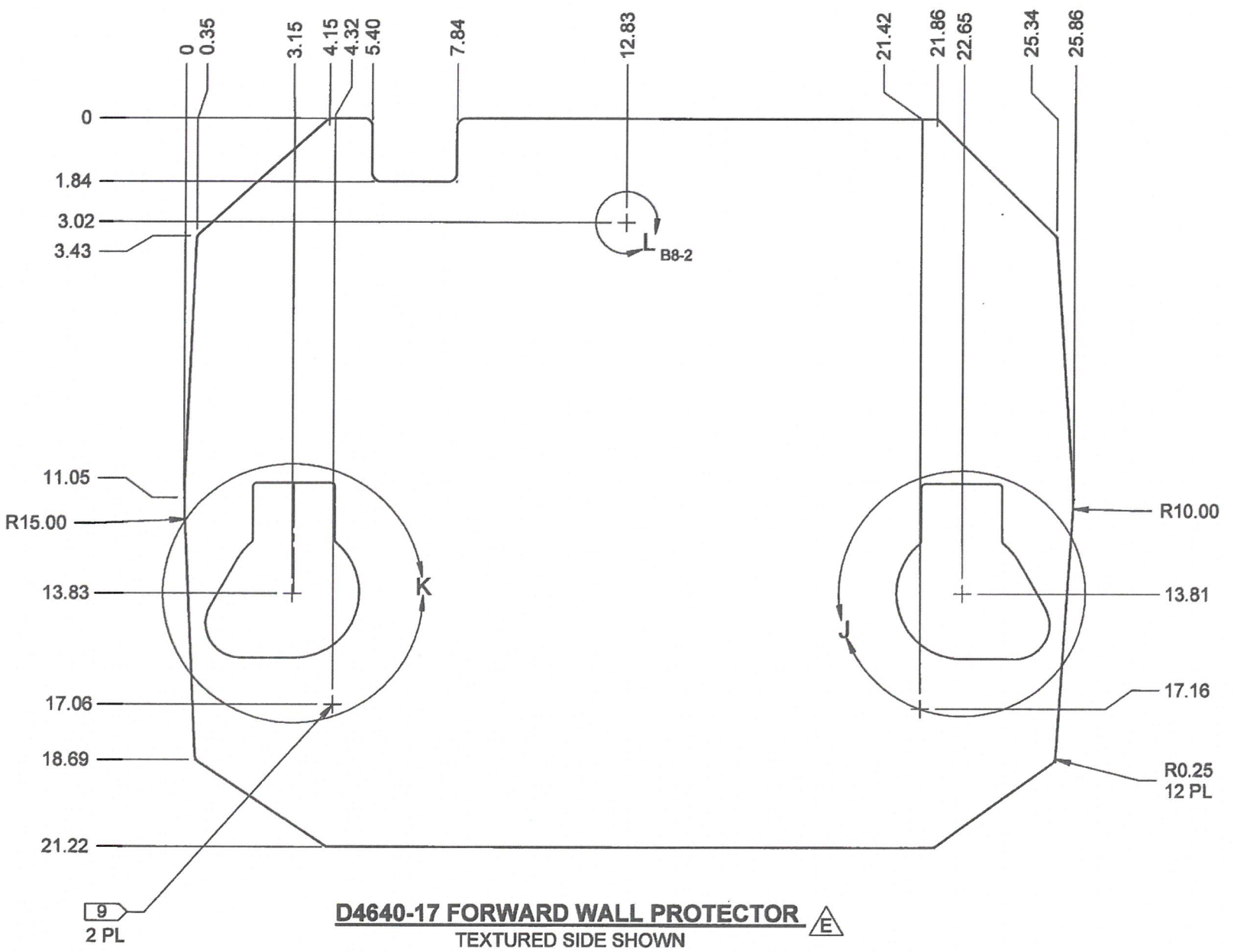


DETAIL K (SHOWN)
CUT OUT DETAIL
DETAIL J OPPOSITE



DETAIL L
NOT TO SCALE
TRIMMED KIT ONLY

- NOTES:
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 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1 ON SMOOTH SIDE
 - 7) WEIGHT: 2.07 lbs
 - 8) CHECK PER TEMPLATE DT10879
 - 9) DRAW 0.50" CROSS ON TEXTURED SIDE AT INDICATED LOCATIONS USING PERMANENT INK MARKER



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D

C

B

A

8 7 6 5 4 3 2 1